




DECLARATION OF PERFORMANCE

DoP No.: DP 001

according to Annex III Construction Products Regulation (305/2011/ EU)

For the construction product		Hot-rolled and cold drawn steel tubes
1. Unique identification code of the product-type:		S 235 - EN 10 210-1:2006
2. Batch No. / Serial No. acc. to article 11 par. 4 :		see marking / label / inspection certificate
3. Intended use for construction product:		hollow section for steel construction
4. Contact address of the manufacturer : acc. to article 11 par. 5		Železiarne Podbrezová a.s. Kolkáreň 35 976 81 Podbrezová Slovak Republic
5. Contact address of the authorised representative acc. to article 12 par. 2 :		not relevant
6. Assessment systems and verification for constancy of performance acc. to annex V :		EN 10 210 -1, annex ZA, system 2+
7. The notified body: has conducted the first inspection and continuous surveillance according to the system: and issued the certificate : as a confirmation of conformity for the factory production control.		TUV NORD Systems GmbH & Co. KG, Hamburg, Kenn. Nr. 0045 2+ 0045 – CPD - 0915
8. Construction product with European Technical Assessment :		not relevant
9. Declared performance :		
Essential characteristics	Performance	Harmonised technical specification
Dimensions and shape	Tolerances acc. to Table 2	EN 10 210 – 1:2006
Mechanical properties: tensile strength R_m yield point R_{eH} elongation at fracture A notched bar impact work KV	min. 360 MPa min. 235 MPa min. 26 % min. 27 J	EN 10 210 – 1:2006, annex A
Weldability	Table B2 , CEV	EN 10 210 – 1:2006, annex B
10. The performance of the product identified in points 1 and 2 is conformity with the declared performance in point 9. This Declaration of Performance is issued under the sole responsibility of the manufacturer identified in point 4.		
Signed for and on behalf of the manufacturer by:		
 Ing. Jozef Turis Quality Control Manager Podbrezová : 01. 07. 2013		
